FORM D



UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM D

NOTICE OF SALE OF SECURITIES PURSUANT TO REGULATION D, SECTION 4(6), AND/OR UNIFORM LIMITED OFFERING EXEMPTION

1350	3147	
OMB APPROVAL		
OMB Number:	3235-0076	

OMB APPROVAL
OMB Number: 3235-0076
Expires: April 30,2008
Estimated average burden
hours per response. 16.00

SEC USE ONLY				
Prefix	Serial			
DATE RECEIVED				
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Name of Offering (check if this is an amendment and name has changed, and indicate change.)	
Optical Alchemy Round 5	
Filing Under (Check box(es) that apply): Rule 504 Rule 505 Rule 506 Section 4(6)	ULOE CHARGE
Type of Filing: New Filing Amendment	OLOE GEOWED RECEIVED
A. BASIC IDENTIFICATION DATA	I UC DA E
1. Enter the information requested about the issuer	19.00/
Name of Issuer (check if this is an amendment and name has changed, and indicate change.)	Kal Cal
Optical Alchemy, Inc.	186 SECTION
Address of Executive Offices (Number and Street, City, State, Zip Code)	Telephone Number (Including Area Code)
22 Cotton Road, Suite 150 Nashua, NH 03063	(603) 594-3073
Address of Principal Business Operations (Number and Street, City, State, Zip Code)	Telephone Number (Including Area Code)
(if different from Executive Offices)	
Brief Description of Business	
design and manufacture of optical sensors	
Type of Business Organization	PROCESSED
corporation limited partnership, already formed other (please specify):
business trust limited partnership, to be formed	007 4 4 2000
Month Year	<u> </u>
	moted D betom
Jurisdiction of Incorporation or Organization: (Enter two-letter U.S. Postal Service abbreviation for State CN for Canada; FN for other foreign jurisdiction)	FINANCIAL FINANCIAL
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GENERAL INSTRUCTIONS

Federal:

Who Must File: All issuers making an offering of securities in reliance on an exemption under Regulation D or Section 4(6), 17 CFR 230.501 et seq. or 15 U.S.C. 77d(6).

When To File: A notice must be filed no later than 15 days after the first sale of securities in the offering. A notice is deemed filed with the U.S. Securities and Exchange Commission (SEC) on the earlier of the date it is received by the SEC at the address given below or, if received at that address after the date on which it is due, on the date it was mailed by United States registered or certified mail to that address.

Where To File: U.S. Securities and Exchange Commission, 450 Fifth Street, N.W., Washington, D.C. 20549.

Copies Required: Five (5) copies of this notice must be filed with the SEC, one of which must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

Information Required: A new filing must contain all information requested. Amendments need only report the name of the issuer and offering, any changes thereto, the information requested in Part C, and any material changes from the information previously supplied in Parts A and B. Part E and the Appendix need not be filed with the SEC.

Filing Fee: There is no federal filing fee.

State

This notice shall be used to indicate reliance on the Uniform Limited Offering Exemption (ULOE) for sales of securities in those states that have adopted ULOE and that have adopted this form. Issuers relying on ULOE must file a separate notice with the Securities Administrator in each state where sales are to be, or have been made. If a state requires the payment of a fee as a precondition to the claim for the exemption, a fee in the proper amount shall accompany this form. This notice shall be filed in the appropriate states in accordance with state law. The Appendix to the notice constitutes a part of this notice and must be completed.

– ATTENTION -

Failure to file notice in the appropriate states will not result in a loss of the federal exemption. Conversely, failure to file the appropriate federal notice will not result in a loss of an available state exemption unless such exemption is predictated on the filing of a federal notice.

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	sold. Enter "0" if the answer is "none" or "zero." If the transaction is an exchange offering, check this box \(\) and indicate in the columns below the amounts of the securities offered for exchange and already exchanged.		Amount Already
	Type of Security	Offering Price	Sold
	Debt	s	\$
	Equity	\$_5,040,000.00	\$_840,000.00
	Common Preferred		
	Convertible Securities (including warrants)	s_0.00	\$
	Partnership Interests		\$_0.00
	Other (Specify)	§ 0.00	\$ 0.00
	Total	\$_5,040,000.00	\$ 840,000.00
	Answer also in Appendix, Column 3, if filing under ULOE.		
۷.	Enter the number of accredited and non-accredited investors who have purchased securities in this offering and the aggregate dollar amounts of their purchases. For offerings under Rule 504, indicate the number of persons who have purchased securities and the aggregate dollar amount of their purchases on the total lines. Enter "0" if answer is "none" or "zero."		Aggregate
		Number Investors	Dollar Amount of Purchases
	Accredited Investors		\$ 840,000.00
	Non-accredited Investors		\$_0.00
	Total (for filings under Rule 504 only)		\$
	Answer also in Appendix, Column 4, if filing under ULOE.		
3.	If this filing is for an offering under Rule 504 or 505, enter the information requested for all securities sold by the issuer, to date, in offerings of the types indicated, in the twelve (12) months prior to the first sale of securities in this offering. Classify securities by type listed in Part C — Question 1.		
	Tune of Officia	Type of	Dollar Amount
	Type of Offering Rule 505	Security	Sold
	Regulation A		\$
	-		3
	Rule 504 Total		\$ 0.00
1	a. Furnish a statement of all expenses in connection with the issuance and distribution of the		3_0.00
•	securities in this offering. Exclude amounts relating solely to organization expenses of the insurer. The information may be given as subject to future contingencies. If the amount of an expenditure is not known, furnish an estimate and check the box to the left of the estimate.		
	Transfer Agent's Fees		\$
	Printing and Engraving Costs		\$ _500.00
	Legal Fees		\$_15,500.00
	Accounting Fees	Z	\$_0.00
	Engineering Fees		\$_0.00
	Sales Commissions (specify finders' fees separately)		\$_0.00
	Other Expenses (identify)		\$_0.00
	Total		\$ 16,000.00

	b. Enter the difference between the aggregate offer	ring price given in response to Part C — Question	1		
	and total expenses furnished in response to Part C — proceeds to the issuer."	Question 4.a. This difference is the "adjusted gro	oss 	\$5,024,000.00	
5.	Indicate below the amount of the adjusted gross preach of the purposes shown. If the amount for an check the box to the left of the estimate. The total of proceeds to the issuer set forth in response to Par	ny purpose is not known, furnish an estimate a f the payments listed must equal the adjusted gro	nd		
			Payments to Officers, Directors, & Affiliates	Payments to Others	
	Salaries and fees		🗸 \$_1,936,900.0	[] \$	
	Purchase of real estate		🗀 \$	S	
	Purchase, rental or leasing and installation of mad and equipment	chinery	🗾 \$	Z \$_388,000.00	
	Construction or leasing of plant buildings and fac	cilities	🗆 \$		
	Acquisition of other businesses (including the value of securities involved in this offering that may be used in exchange for the assets or securities of another				
	issuer pursuant to a merger)			_	
	Repayment of indebtedness		-	_	
	Working capital				
	Other (specify):		_ [] \$	☑ \$	
			- 🛮 \$	\$	
	Column Totals		\$ 2,837,100.00		
			,024,000.00		
₹. 		A MADIRAL DESAMIN			
sig	e issuer has duly caused this notice to be signed by the nature constitutes an undertaking by the issuer to fur information furnished by the issuer to any non-acc	rnish to the U.S. Securities and Exchange Comr	nission, upon writte	le 505, the following n request of its staff,	
Iss	uer (Print or Type)	Signature / /	Date		
O	otical Alchemy, Inc.	James & Walt	October 2, 2007		
Na	me of Signer (Print or Type)	Title of Signer (Print or Type)	···		
Paı	nela L. Wright	CFO and Treasurer			

C. OTHER PROCESS OF PROPERTY OF PROPERTY OF PROPERTY OF PROCESSION

END

- ATTENTION -

Intentional misstatements or omissions of fact constitute federal criminal violations. (See 18 U.S.C. 1001.)